

For Sales and Installation, contact:







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### **Safety Information**

- While unpacking use caution with sharp objects such as razors to avoid damaging the product.
- A minimum of two people should be available to install this product.
- While drilling or using power tools safety glasses and gloves should be worn to avoid injury.

#### 1 Year Limited Warranty

Subzero Engineering warrants to the original purchaser that it will, as its sole option, repair or replace this product or any part of this product, if it confirms that the product is defective in materials or workmanship under normal use and maintenance for one year after the purchase date of the product.

This limited 1 (one) year warranty DOES NOT COVER the following:

- 1. Defects or damage arising from shipping, installation, alterations, accidents, abuse, misuse, lack of proper maintenance and use of other than genuine Subzero replacement parts, in all cases whether caused by a contractor, service company, the owner or any other person.
- 2. Deterioration through normal wear and tear.
- **3.** Damages resulting from abuse or misuse from failure to install or maintain this product in accordance with the written instructions furnished by Subzero Engineering.
- 4. Use of Cleaning Products Containing Calcium Hypo Chlorite (Chlorine), Scouring Powders or pads shall not be covered.
- **5.** Expense of normal maintenance.
- **6.** All costs of removal, transportation, labor, reinstallation or other costs including postage and/or shipping costs to obtain warranty service shall be paid by the customer.
- 7. Any liability for consequential or incidental damages, all of which are hereby expressly disclaimed, and implied warranties, including those of merchantability or fitness for purpose intended are specifically excluded. (Some jurisdictions do not allow limitations on how long an implied warranty lasts, or the exclusion or limitation of incidental or consequential damages, so these limitations and exclusions may not apply to you.)
- 8. Responsibility for compliance with local code requirements are excluded from this warranty. (Since local code requirements vary greatly, distributors, dealers, installation contractors, and users should determine whether there are any code restrictions on the installation or use of a specific product.)

This limited warranty gives you specific legal rights. You may have other statutory rights that vary from state to state or from province to province, in which case this limited warranty does not affect such statutory rights.

#### **Limited Warranty Contact Information**

For service under these limited warranties, it is suggested that a claim be made through the contractor or dealer from or through whom the product was purchased, or that a service request (including a description of the product model and of the defect) be sent to the following address:

United States:

Subzero Engineering 228 W 12300 S Suite 108 Draper, UT 84020

Attention: Director of Consumer Affairs

For residents of the United States, warranty information may also be obtained by calling: (801) 810-3500



#### **Pre-Assembly**

#### **Planning Assembly**

Unpack all items and compare them to the Hardware Included and Package Contents lists. Lay all parts on a flat non-abrasive surface such as cardboard. If any item appears damaged or is missing, do not assemble and contact Subzero Engineering.

#### **Tools Needed**

#### TOOLS PROVIDED ADDITIONAL TOOLS REQUIRED 4mm Hex Key Powered Drill 5mm Hex Key 1/2" Deep Socket 3/8" Socket Tape Measure Level Pencil 10mm Socket Phillips Head Screwdriver Flat Head Screwdriver



#### Hardware Included



Item 2001



Item 2002



Item 2003



Item 2004



Item 2005



Item 2006



Item 2007



Item 2008 x2



Item 2009



Item 2010 x2



Item 2011



Item 2012



Item 2013



Item 2014



Item 2015 x2



Item 2016



Item 2017



Item 2018



Item 2019 x2. x2



Item 2020



Item 2021



Item 2022 x18



Item 2023



Item 2024 x26



Item 2025



Item 2026



Item 2027



Item 2028 x2 Rolls



Item 2029

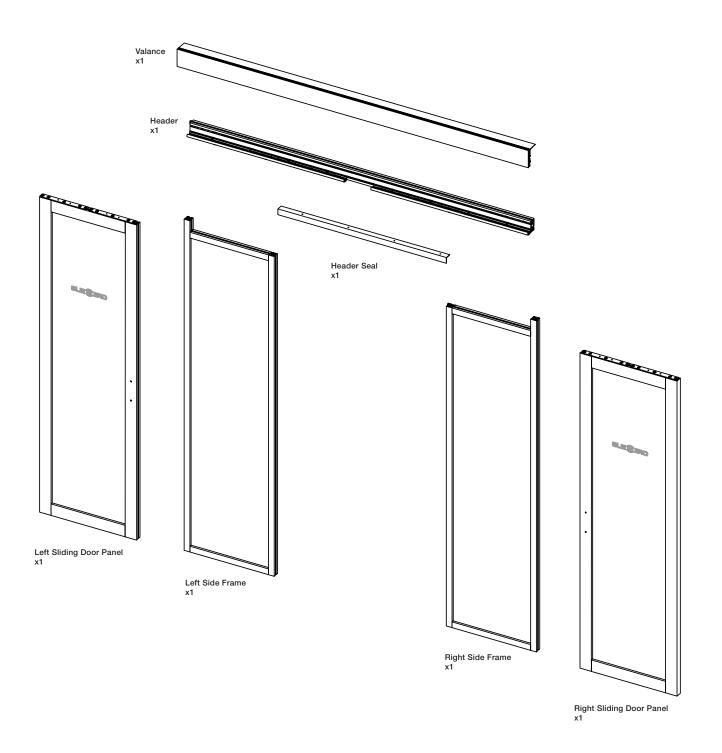


Hardware is not shown to scale.

Threads on hardware may be shown as removed.

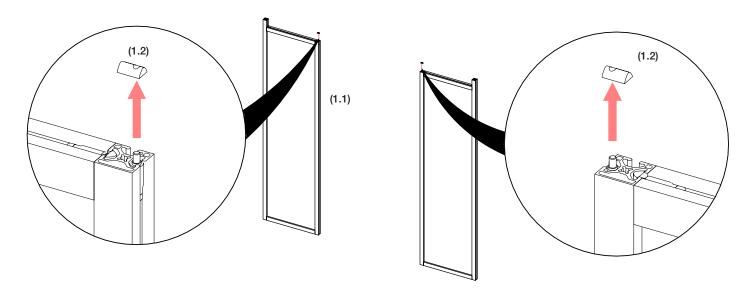


## Door Package - Main Components



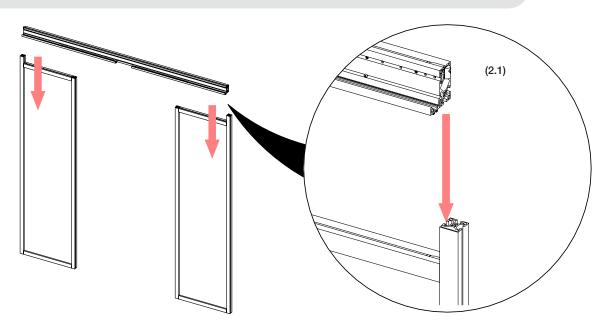
### **Assembly**

## 1 - Remove T-Nuts From Frame



- (1.1) It is recommended that you lay the frames flat on their backs during steps 1-7.
- (1.2) Save the t-nuts you remove for use in step 3.2.

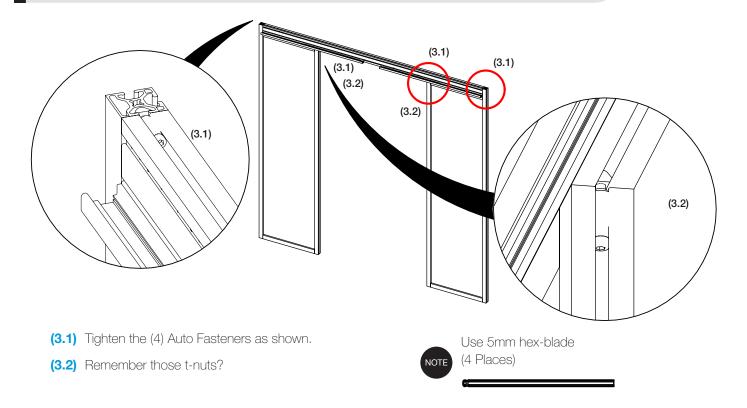
## 2 - Slide the Header in Place



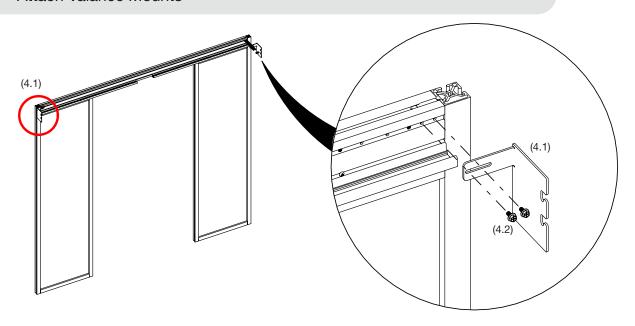
(2.1) Slide the t-nut on the Header in the slot of the frame on both sides of the Header.



### 3 - Fasten the Frame



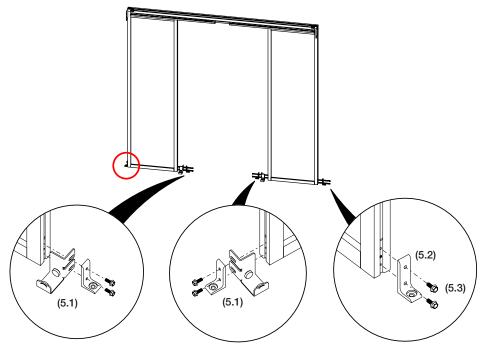
### 4 - Attach Valance Mounts



- (4.1) Attach one Valance Mount Bracket on each side of the frame. (Item 2013, 2014)
- (4.2) Use x4 Item 2022.

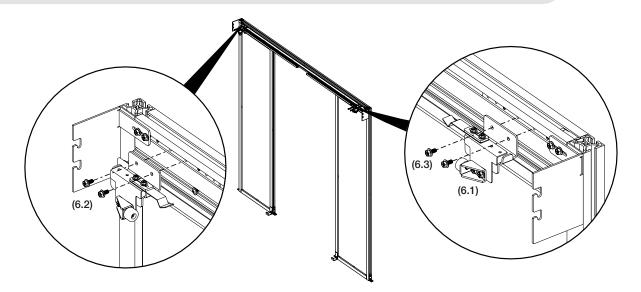


## 5 - Attach the Feet and Floor Guides



- (5.1) Attach the Foot & Floor Guide to both sides of the inner frame. (Items 2008, 2009, & 2016)
- (5.2) Attach x2 feet on each side of the frame. (Item 2016)
- (5.3) Attach the feet using x8 Item 2021 and 2024.

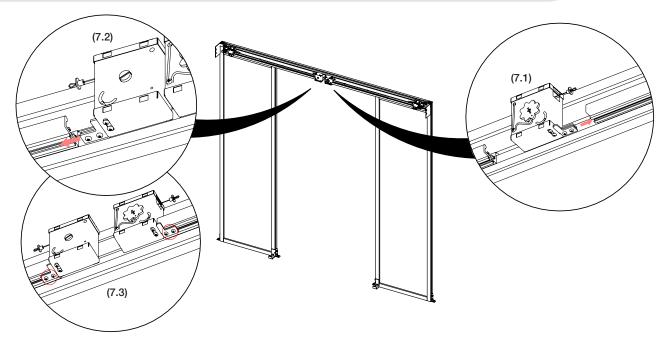
### 6 - Attach Hold-Open Latches



- (6.1) Attach the Right Side Hold Open Latch to the frame. (Item 2006)
- (6.2) Attach the Left Side Hold Open Latch to the frame. (Item 2007)
- (6.3) Attach to the frame using x4 Item 2022.

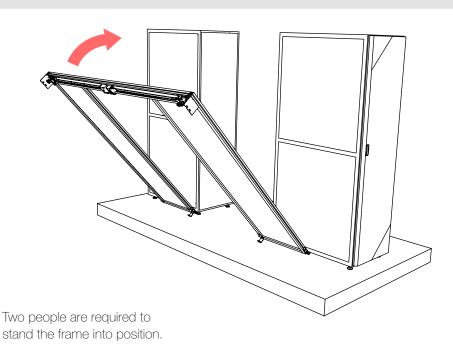


### 7 - Attach Pull-Springs



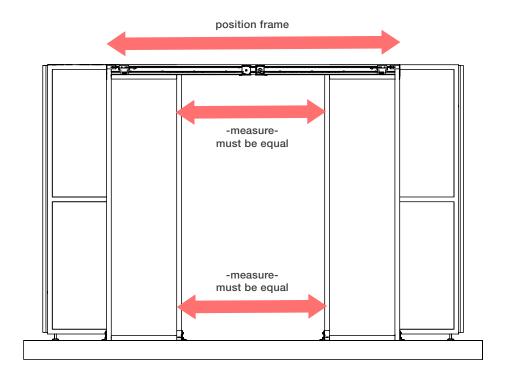
- (7.1) Attach the Right Side Pull Spring to the Header. (Item 2004)
- (7.2) Attach the Left Side Pull Spring to the Header. (Item 2005)
- (7.3) Complete the above by sliding the steel nut into the slot, and tightening with a phillips head screwdriver.

## 8 - Stand the Frame Up

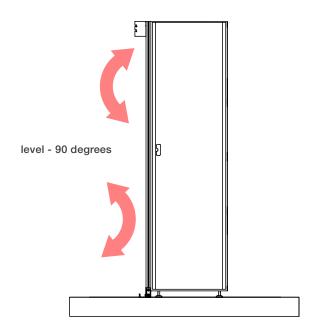




## 9 - Position and Square



### 10 - Level the Frame

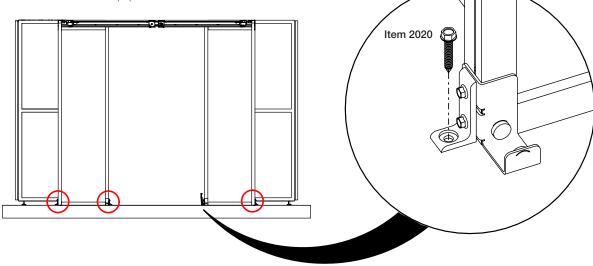




#### 11 - Fasten to the Floor



Use a vacuum while drilling to ensure that particulates do not enter server equipment.



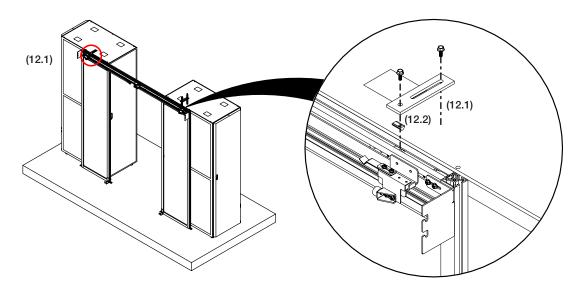
(Step 1) Drill 1/4" pilot hole.



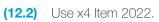
(Step 2) Screw to floor.

(Step 3) Repeat steps 1 & 2 where highlighted with a circle.

#### 12 - Secure to the Cabinets



(12.1) Attach one Valance Mount Bracket on each side of the frame. (Item 2013, 2014)





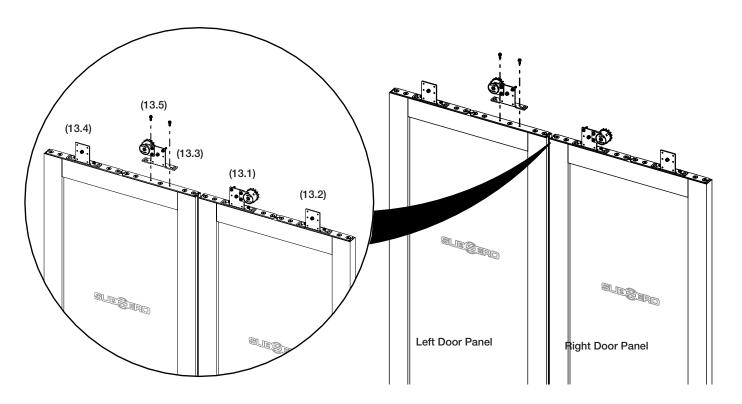
There are many ways to secure to the server cabinet. Make sure you select a method appropriate for your environment.



#### 13 - Attach the Wheels



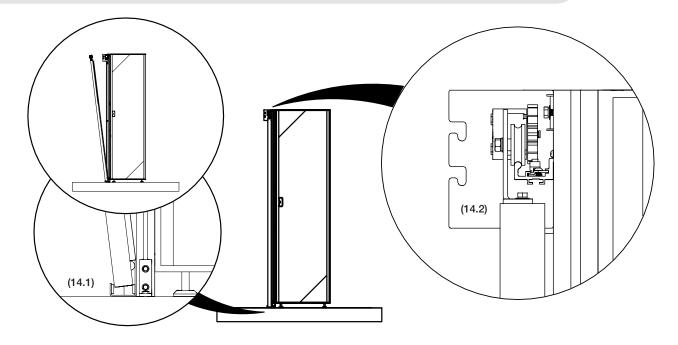
Ensure that the wheel with the gear is on the handle (inside) side of the door panel.



- (13.1) Attach Item 2001 to the left side of the right door panel.
- (13.2) Attach Item 2003 to the right side of the right door panel.
- (13.3) Attach Item 2002 to the right side of the left door panel.
- (13.4) Attach Item 2003 to the left side of the right door panel.
- (13.5) Attach the above items using x8 Item 2022.

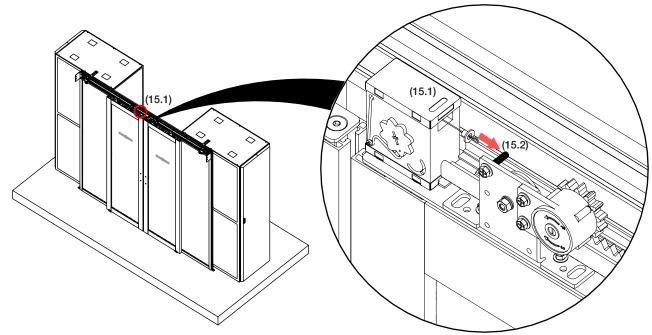


### 14 - Hang the Door Panel



- (14.1) Place the bottom of the door panels into the door guide.
- (14.2) Hang the left and right door panels on the rail.

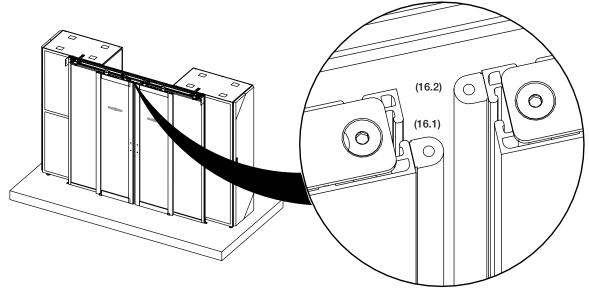
### 15 - Attach Closer Cable



- (15.1) Pull out the chord on the Left and Right Pull Springs.
- (15.2) Loop the chords over the screws on the wheel brackets.



#### 16 - Adhere the Door Seals

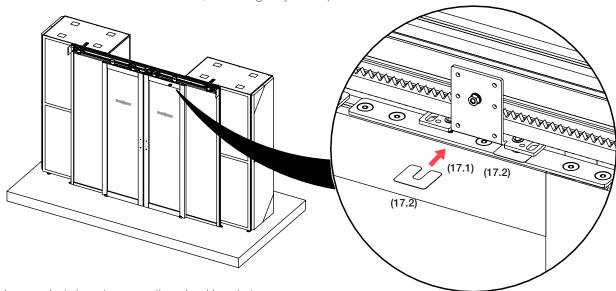


- (16.1) Adhere the door seal on both sides of the door panels. (Item 2028)
- (16.2) Stagger the seals to form a proper seal.

### 17 - Shim (If Needed)

NOTE

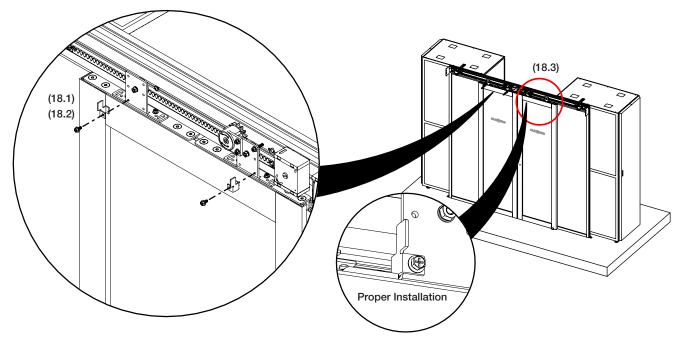
The door may not need shimming. Determine this by checking the 'reveal' of the door. The 'reveal' is the surface where the two sliding door panels meet. If light is visible where the two doors meet, shimming may be required.



- (17.1) Loosen but do not remove the wheel bracket screws.
- (17.2) Slide Item 2027 under each side of the wheel to shim the door.
- (17.3) Multiple shims can be used, but an equal amount of shims are required on each side of the wheel.

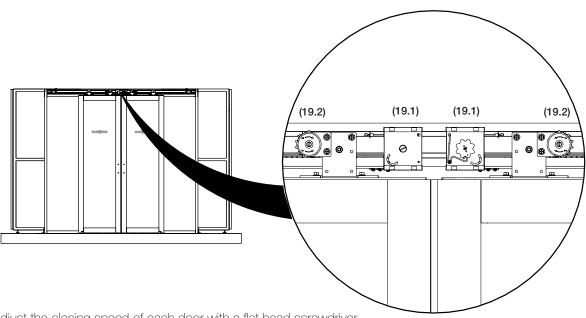


### 18 - Attach Anti-Jump Clips



- (18.1) Attach x1 Item 2019 to each wheel bracket. (Item 2019 is Left and Right Hand Specific)
- (18.2) Attach using x8 Item 2022.
- (18.3) Repeat the above steps on both doors.

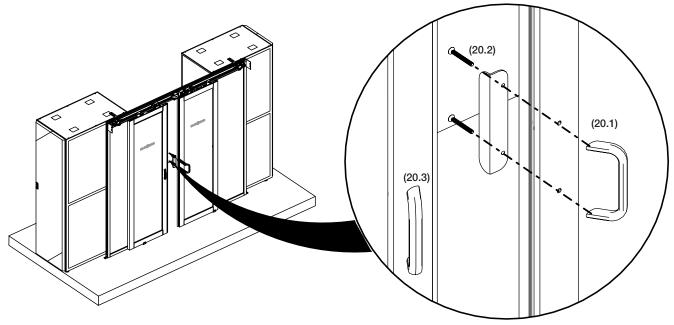
### 19 - Adjust the Close



- (19.1) Adjust the closing speed of each door with a flat head screwdriver.
- (19.2) Adjust the dampening of each door close with a flat head screwdriver.

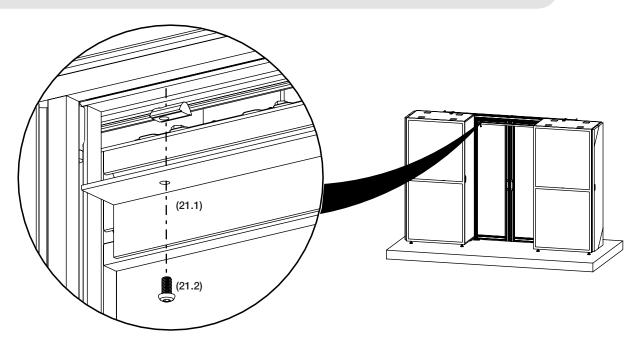


#### 20 - Attach the Handles



- (20.1) Attach the Front and Rear Handle as shown. (Items 2010, 2011)
- (20.2) Attach using x4 Item 2012.
- (20.3) Repeat on each door panel.

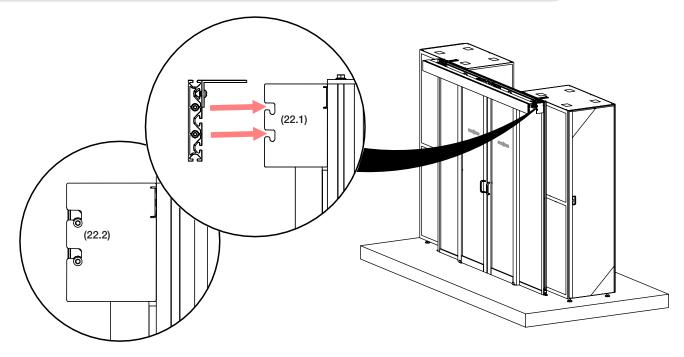
### 21 - Attach the Header Seal



- (21.1) Attach the Header Seal on the back of the door.
- (21.2) Attach with: x4 Item 2023 and 2024.



#### 22 - Set the Header



- (22.1) Slide the Valance Screws into the Header Mounts.
- (22.2) Tighten the x4 Screws with the provided 4mm hex key to lock the Valance.

# Operation

- Do not slam the door shut.
- Do not open the door using excessive force.
- Do not pry or try to open the door in a hinged fashion.

### Cleaning the Panel Insert

- Use a soft cloth, mild detergent, and water.
- Do not use any abrasive pads or materials.
- Do not use harsh solvents or thinners.

